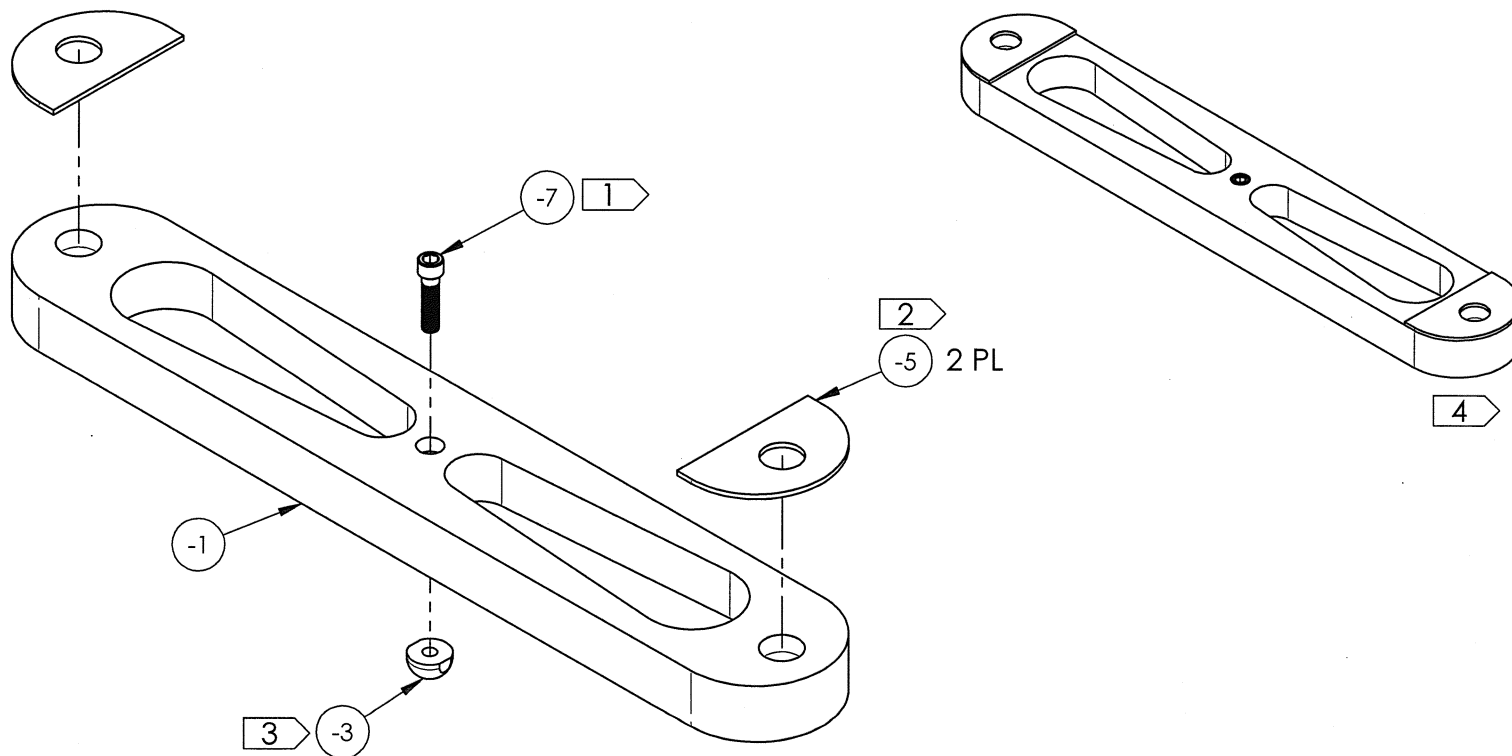


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		MODIFIED FROM RBW0805G00332-3G MODIFIED WAS 1018 IS 6061.	7/18/2014	PW	DW
B		NOTES ON PAGE 1 ADDED, ITEM -5 MATERIAL WAS RUBBER IS McMaster#1372N55 OR EQUIV	2019-07-09	VM	VM



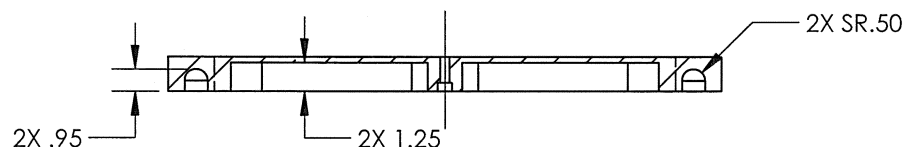
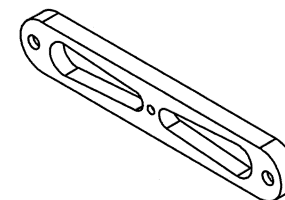
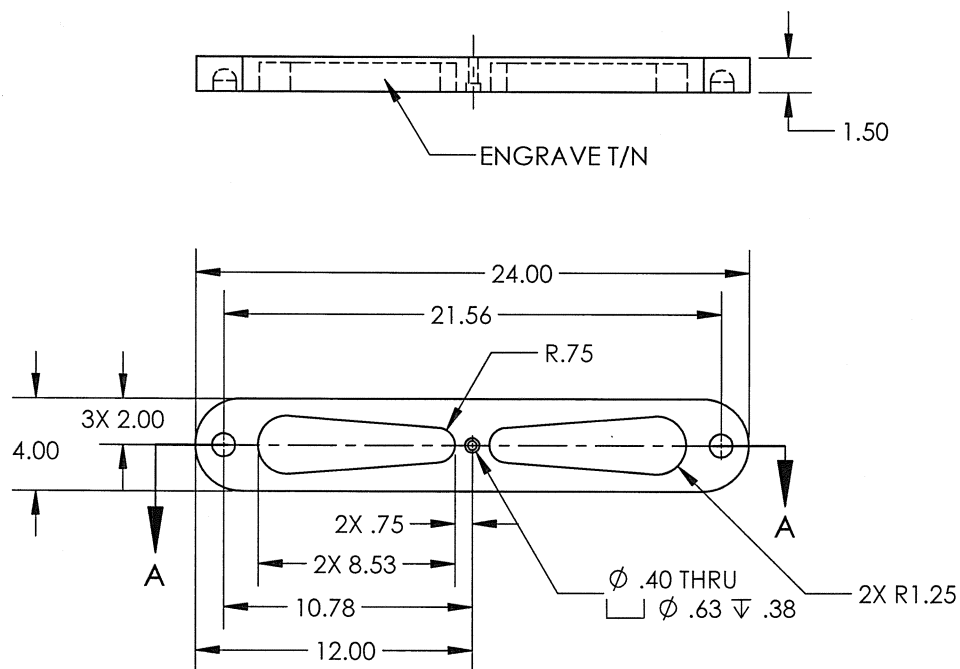
- 1) APPLY NICKEL ANTI-SEIZE LOCTITE LB 771 ON THREADS OF ITEM -7 THEN ASSEMBLE WITH ITEM -3, AND REMOVE EXCESS
- 2) APPLY INSTANT ADHESIVE LOCTITE 495 BETWEEN THE SURFACES OF ITEM -5 AND ITEM -1, AND REMOVE EXCESS
- 3) INSTALL ITEM -3 HAND TIGHT
- 4) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

DART AEROSPACE	
TITLE JACKING BRACKET, HELICOPTER WEIGHING	
DWG NO. RBW0805G00332-3G-A	REV B
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: GILBERT APPROVED: [Signature] HEAT TREAT FINISH SPEC USED ON MODEL AGUSTA AW139
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCALE 1:8 DATE 2011-02-09 SHEET 1 OF 4

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	JACKING BAR	6061		2
			-3	1	CAP	303 S.S.		3
			-5	2	PAD	RUBBER	McMaster#1372N55 OR EQUIV. (MULTIPURPOSE NEOPRENE RUBBER 4" X 36" LG. X 1/8" THK 50A DURO)	4
		B/O	-7	1	SCREW	S.S.	3/8-24 X 1-1/2 (MCMaster-CARR #92196A363)	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
I		-1 CH'D MATERIAL WAS 1018 CR IS 6061. CH'D POCKET SHAPE AND DEPTH. ADDED RADIUS TO ENDS.	7/18/2014	PW	DW
B		FINISH WAS POWDER COAT YELLOW IS RED ANODIZE, MATERIAL WAS 6061 IS 6061-T6 / 7075-T6, ENGRAVING "MADE IN USA & S/N REMOVED"	2019-07-09	VM	VM



SECTION A-A

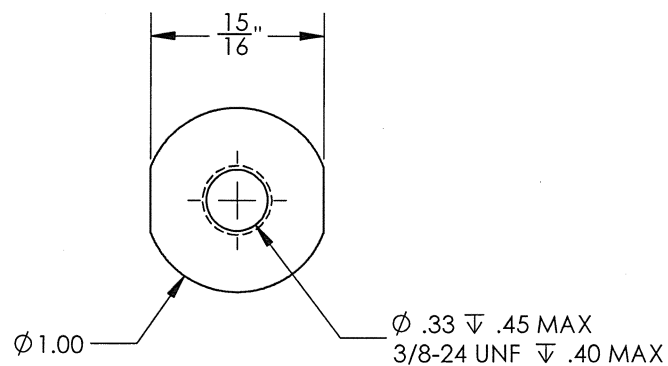
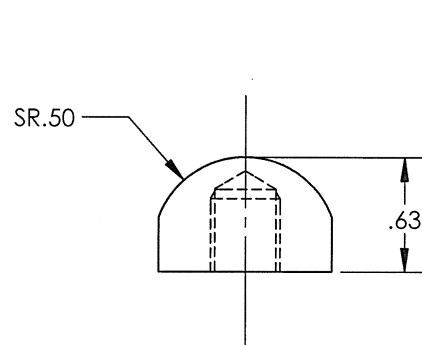
(-1)

JACKING BAR

DART AEROSPACE	
TITLE JACKING BRACKET, HELICOPTER WEIGHING	
DWG NO. RBW0805G00332-3G-A-1	REV B
MAT'L 6061-T6 / 7075-T6	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± .5°	FINISH ANODIZE RED PER MIL-A-8825 TYPE 2 CLASS 2
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUST AW139
SCALE 1:8	DATE 2011-02-09
SHEET 2 OF 4	

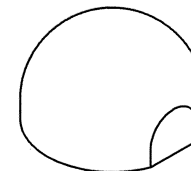
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



(-3)

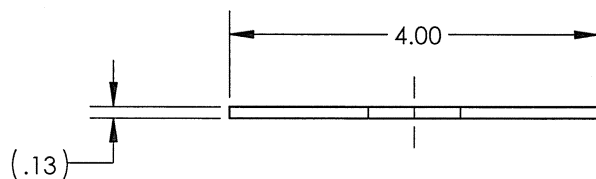
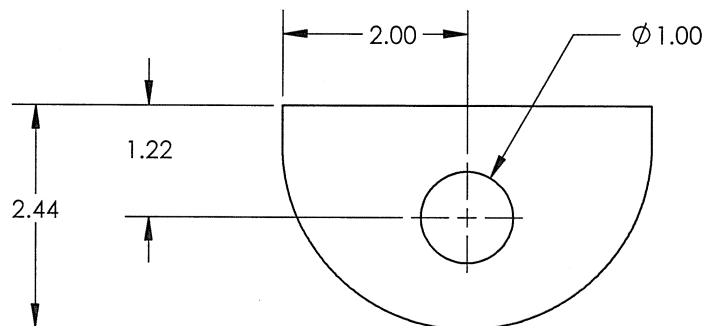
CAP



DART AEROSPACE	
TITLE JACKING BRACKET, HELICOPTER WEIGHING	
DWG NO. RBW0805G00332-3G-A-3	REV B
MAT'L 303 S.S.	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>WJ</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AGUSTA AW139
SCALE 1:1	DATE 2011-02-09
	SHEET 3 OF 4

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-5 ADDED FULL RADUIS TO END	7/18/2014	PW	DW
B		MATERIAL WAS RUBBER IS McMaster#1372N55 OR EQUIV	2019-07-09	VM	VM



(-5)

PAD

DART AEROSPACE	
TITLE JACKING BRACKET, HELICOPTER WEIGHING	
DWG NO. RBW0805G00332-3G-A-5	REV B
MAT'L McMaster#1372N55 OR EQUIV	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED WJP
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA AW139
SCALE 1:2	DATE 2011-02-09
SHEET 4 OF 4	